

TEST REPORT

100 Clemson Research Blvd. Anderson, SC 29625 (864) 656-1094 Fax: (864) 656-1095



Results of Tests on brick Conducted in accordance with C67/C67M - 24 Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile

07/30/2025

Plant:

Sampled Date:

Received Date:

Fired Date:

Sugarcreek

7/17/2025

7/17/2025

7/17/2025

Name: The Belden Brick Company

P. O. Box 430

Sugarcreek, OH 44681

Phone: 330-456-0031

Fax: 330-456-2694 Report Number: 14093-34998

Description: PLT 3, All Fireclay w/Additive (Face)

| Absorption | 1 | 2 | 3 | 4 | 5 | Average | Test Date |
|---------------------------|-------------|-------------|-------------|-------------|-------------|---------|-----------|
| 24 Hour Cold Water (%) | 4.8 | 4.4 | 4.6 | 4.4 | 4.5 | 4.5 | 7/25/2025 |
| 5 Hour Boiling Water (%) | 8.6 | 8.2 | 8.5 | 8.1 | 8.1 | 8.3 | |
| Saturation Coefficient | 0.57 | 0.53 | 0.54 | 0.54 | 0.55 | 0.54 | |
| Compressive Strength | 1 | 2 | 3 | 4 | 5 | Average | Test Date |
| psi | 9,510 | 11,030 | 9,350 | 11,050 | 8,910 | 9,970 | 7/24/2025 |
| IRA (Oven Dried Method) | 6 | 7 | 8 | 9 | 10 | Average | Test Date |
| g/min/30 in. ² | 14.1 | 17.4 | 16.7 | 14.4 | 9.9 | 14.5 | 7/22/2025 |
| Efflorescence | 11 | 12 | 13 | 14 | 15 | | Test Date |
| Efflorescence Detection | Not | Not | Not | Not | Not | | 7/29/2025 |
| | Effloresced | Effloresced | Effloresced | Effloresced | Effloresced | | |

The brick represented by the test results shown here comply with the physical property requirements of the standards listed below:

ASTM C216 - 24 Standard Specification for Facing Brick (Solid Masonry Units Made From Clay or Shale) Grade: SW, MW

Katherine Hill, Quality Manager

*The temperature and humidity of the Bishop Materials Laboratory is constantly kept between 60-90F, and 30-70% RH. The sampling for these tests was done by the customer. These results are specific to the samples tested. A Simple Acceptance Decision Rule was applied when determining the conformity statement shown on this report. Reporting of test results follows the requirements of the appropriate ASTM Test Method. For information on the decision rules or measurement uncertainty, please contact Kathy Hill, BML Quality Manager. This test report shall not be reproduced except in full, without written approval of the laboratory.

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