THE BISHOP MATERIALS LABORATORY

TEST REPORT
100 Clemson Research Blvd.
Anderson, SC 29625 (864) 656-1094

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www.brickandtile.org
Results of Tests on brick Conducted in accordance with ASTM C 67-16 Standard Test Methods for Sampling and
Testing Brick and Structural Clay Tile
05/16/2018

| Name: | The Belden Brick Company | Plant: | Sugarcreek | *Temperature: $60-90 \mathrm{~F}$ |
| :--- | :--- | :--- | :--- | :--- |
|  | P. O. Box 430 | Report Number: | $8207-18728$ | *Humidity: $30 \%-70 \%$ |
|  | Sugarcreek, OH 44681 | Received Date: | $05 / 02 / 2018$ |  |
| Phone: | $330-456-0031$ | Sampled Date: | $05 / 02 / 2018$ |  |
| Fax: | $330-456-2694$ | Lot: |  |  |
|  |  | Product Code: |  |  |

Sample Description: PLT 2, ALL SHALE W/ADDITIVE (PAVER, 2-3/4)

|  |  |  |  |  |  |  | Test Date |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Absorption | 1 | 2 | 3 | 4 | 5 | Average |  |
| 24 Hour Submersion in Cold Water (\%) | 0.32 | 0.19 | 0.19 | 0.21 | 0.20 | 0.22 | 05/07/2018 |
| 5 Hour Submersion in Boiling Water (\%) | 0.44 | 0.29 | 0.30 | 0.28 | 0.28 | 0.32 |  |
| Saturation Coefficient (Ratio of 24H to 5H) | 0.73 | 0.67 | 0.65 | 0.73 | 0.71 | 0.70 |  |
| Compressive Strength | 1 | 2 | 3 | 4 | 5 | Average |  |
| psi | 24,337 | 26,941 | 32,152 | 26,474 | 32,043 | 28,389 | 05/14/2018 |
| MPa | 167.8 | 185.8 | 221.7 | 182.5 | 220.9 | 195.7 |  |
| Breaking Load | 6 | 7 | 8 | 9 | 10 | Average |  |
| (lb/in.) | 1,930 | 1,062 | 2,433 | 1,874 | 2,396 | 1,939 | 05/07/2018 |
| Efflorescence | 11 | 12 | 13 | 14 | 15 |  |  |
|  | Not Effloresced | Not Effloresced | Not Effloresced | Not Effloresced | Not Effloresced |  | 05/15/2018 |
| Abrasion Resistance | 1 | 2 | 3 | 4 | 5 | Average |  |
|  | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 05/15/2018 |

The brick represented by the test results shown here comply with the physical property requirements of the standards listed below:
ASTM C 1272-17 Standard Specification for Heavy Vehicular Paving Brick
Type: R, F
ASTM C 902-15 Standard Specification for Pedestrian and Light Traffic Paving Brick
Class: SX, MX, NX
Type: I, II, III


Michael Walker, Quality Manager
*The temperature and humidity of the Bishop Materials Laboratory is constantly kept between $60-90 F$, and 30-70\% RH The results shown above apply only to the samples tested, which are provided by the customer. This test report shall not be reproduced except in full, without written approval of the laboratory.

